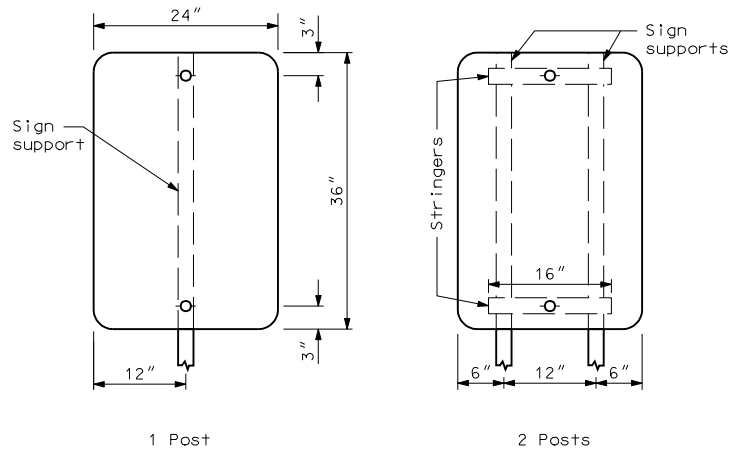


SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS
REGULATORY, WARNING, AND GUIDE SIGNS

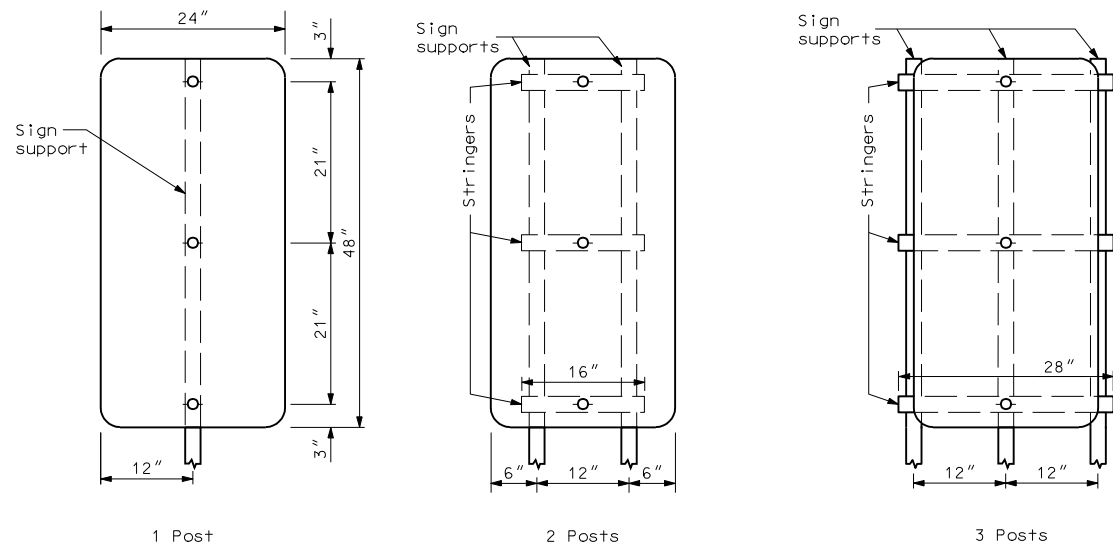
D-754-30

NOTES:

- 1. See standard D-754-24 for mounting details.
- 2. The minimum sign backing material thickness shall be 0.100 inch.
- 3. Perforated square tube stringer shall be 1½" x 1½".
- 4. All holes shall be punched round for ¾" bolt.



ASSEMBLY NO. 22



ASSEMBLY NO. 23

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-1-86	
REVISIONS	
DATE	CHANGE
05-01-92	General revisions
04-16-01	Layout revision
10-13-04	Note revisions
12-01-04	PE Stamp added

This document was originally issued and sealed by MARK S GAYDOS, Registration Number PE-4518, on 12/01/04 and the original document is stored at the North Dakota Department of Transportation